

WARNING – Before installing your new stock, make sure the firearm is unloaded, both the magazine and the action.

All firearms are potentially dangerous. A firearm may cause injury or death. You are solely responsible for knowing the rules of safe firearm handling and use. *Boyd's will not be responsible for any harm to person or property resulting from your handling and use of the firearm.*

Assembly Instructions for ONLY Mossberg Patriot AICS magazine Boyd's Stocks

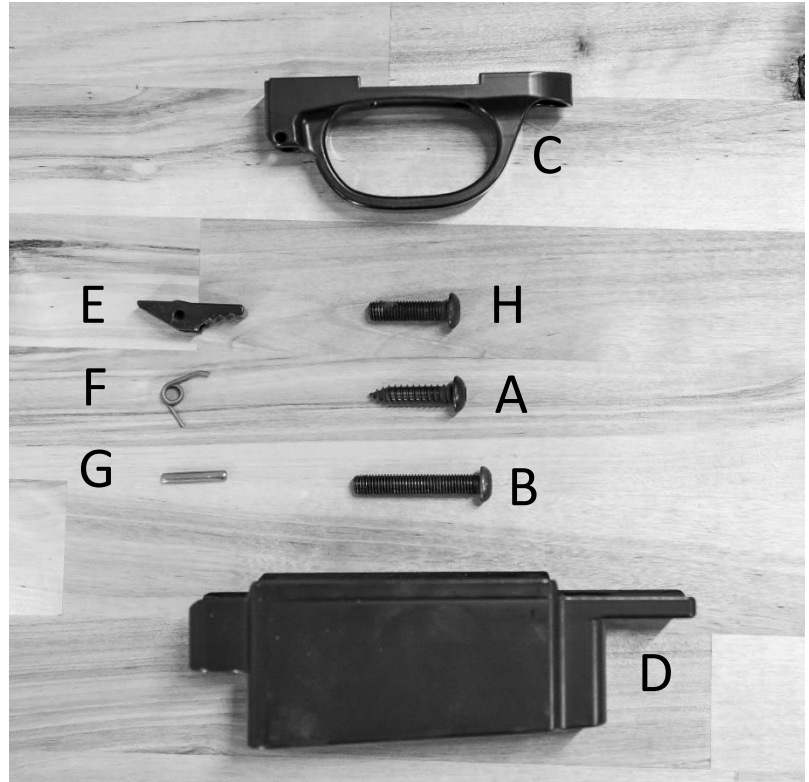
Your new stock is designed only for a specific firearm. Before you begin installation, make sure the stock and firearm are compatible. *Boyd's will not be responsible for any harm to person or property resulting from your installation of an improper firearm and stock combination, and your use of the firearm and stock.*

When you are installing your new stock, be sure you precisely follow these instructions. Should you have questions concerning these instructions, you may contact Boyd's Gunstocks Customer Service Department at 605-996-5011.

Boyd's Gunstocks strongly suggests* bedding the aluminum adapter and barreled action during final assembly, *following an initial test fitting of components*, to enhance the performance of this product. A quality bedding compound is recommended. Follow the bedding compound manufacturer's instructions of any bedding compound used. If you are not able to determine what bedding compound is best for your firearm and stock combination or if you are not familiar with the use of, or the process of a bedding compound, contact a competent and qualified gunsmith for assistance. Refer to Boyd's Terms and Conditions, Warnings, Warranty, and Indemnity provided with these instructions are available on our website (www.boydsgunstocks.com) regarding a competent and qualified gunsmith explanation and other important information regarding your purchase of the stock. *Boyd's will not be responsible for any harm to person or property resulting from the use of an improper bedding compound or the incorrect use of a bedding compound.* While your new stock is designed for installation with the intended firearm, there may be manufacturing variations requiring some minor fitting. Any fitting should be done by a competent and qualified gunsmith.

Parts List (figure 1)

- A. Philips head wood screw (1000-720)
- B. ¼"-28 x 1-1/2" Button Head action screw (100-934)
- C. Trigger guard
- D. Aluminum AI Adapter insert
- E. Magazine release lever
- F. Magazine release lever spring
- G. 1/8" roll pin
- H. ¼"-28x1" front action screw from the factory stock



If any of the parts listed have not been included or installed on your stock, contact Boyds Gunstocks Customer Service Department at 605-996-5011 for assistance. DO NOT ATTEMPT TO ASSEMBLE THE FIREARM AND STOCK IF YOU DO NOT HAVE ALL THE REQUIRED PARTS.

Installing your firearm into the Boyds stock

Refer to Boyds Terms and Conditions, Warnings, Warranty, and Indemnity and our website (www.boydsgunstocks.com) regarding the safety policies of disassembly and assembly of any stock and/or firearm.

During the entire assembly process you should have the stock and/or firearm secured in an adequate gun vice.

Disassemble the barreled action from your existing stock by removing the two action screws located on the bottom of the stock.

Assembly Process

-The aluminum AICS magazine adapter goes in through the internal inletting of stock with thin tongue toward muzzle end of stock.



-The barreled action can now be seated in the aluminum AICS magazine adapter and rifle stock.

- Insert the front action screw supplied by the factory stock into the front action screw hole, secure the barreled action into the rifle stock lightly.



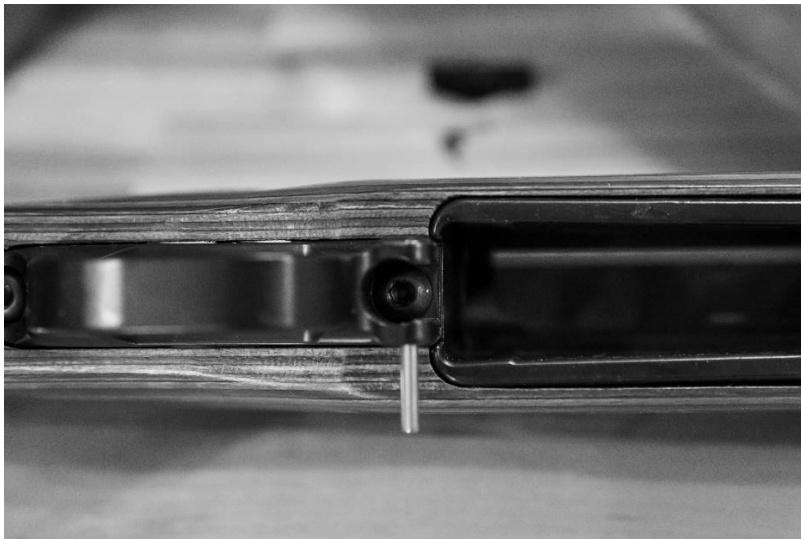
-Take the trigger guard and put it into its corresponding location in the rifle stock and install the Philips head wood screw in the rear of the trigger guard, do not over tighten.

-Use the 1/4"-28 x 1 1/2" button head action screw (comes from the factory stock) to secure the front of the trigger guard to the stock and barreled action.



-Tighten the 2 action screws to 45in/lbs, you will not be able to access the rear action screw once the magazine release lever is installed.

-Insert 1/8" roll pin into one side of the cross holes located over the front action screw in the trigger guard. Be sure the pin does not protrude into the mag release lever slot of the trigger guard at this point. This will make further assembly an easier process.



-Place the spring into the lever with the two prongs of the spring pointing away from the serrated grooves of the mag release lever with the straight leg in the slot of the lever, line up the cross hole of the mag release lever with the hole of the spring.



-Carefully line up holes of spring, lever, and trigger guard and use a hammer and punch to sink the 1/8" roll pin all the way through the mag lever and through the other cross hole of the trigger guard, make sure you have captured the spring with the pin. Take care during this step to ensure parts stay in alignment with the pin and corresponding holes to avoid damaging components or the stock.



This kit can be enhanced by bedding it around the front and rear tabs of the AICS magazine adapter as well as bedding around the recoil lug but should be assembled prior to bedding to ensure proper fit and function.

After the installation of the kit is complete, you need to assure the proper function of the firearm. If you are not competent to check the proper function of the firearm you should have it checked by a competent and qualified gunsmith. Before regular use of your firearm, it should be test fired. If you are not comfortable test firing your firearm you should consult a competent and qualified gunsmith. *Boyd's will not be responsible for any harm to person or property resulting from your failure to follow these instructions or your failure to properly install the stock.*