

**WARNING – Before installing your new stock, make sure the firearm is unloaded, both the magazine and the action.**

All firearms are potentially dangerous. A firearm may cause injury or death. You are solely responsible for knowing the rules of safe firearm handling and use. *Boyd's will not be responsible for any harm to person or property resulting from your handling and use of the firearm.*

Assembly Instructions for ONLY  
Remington 770/710 Boyd's Stocks



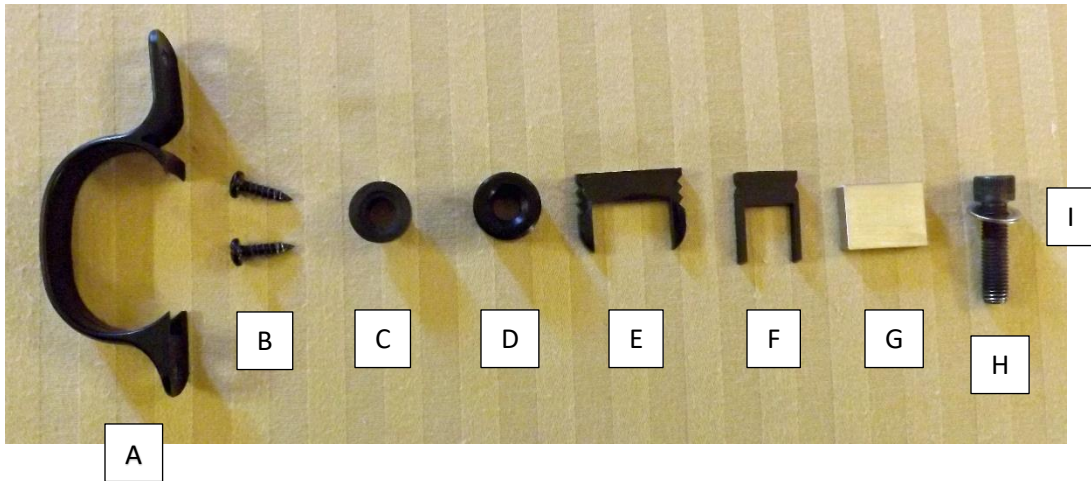
Your new stock is designed only for a specific firearm. Before you begin installation, make sure the stock and firearm are compatible. *Boyd's will not be responsible for any harm to person or property resulting from your installation of an improper firearm and stock combination, resulting from your installation of the firearm and stock installation, and your use of the firearm and stock.*

When you are installing your new stock, be sure you precisely follow these instructions. Should you have questions concerning these instructions, you may contact Boyd's Gunstocks Customer Service Department at 605-996-5011.

Parts List (figure 1)

- A. Trigger guard (PN 100-663)
- B. Trigger guard screws (2) (PN 100-915)
- C. Small escutcheon (PN 1000-411) installed, see also figure 6
- D. Large escutcheon (PN 1000-115) installed, see also figure 7
- E. Rear magazine catch (PN 100-928) installed, see also figure 8
- F. Front magazine latch retainer (100-948)
- G. Recoil lug (PN 1000-416) installed, see also figure 9
- H. Take down bolt  $\frac{1}{4}$ -28 x 1 (*actual bolt may vary from photo*) (PN 100-942)
- I. Take down bolt washer (PN 1000-917)

Figure 1



If any of the parts have not been included or installed on your stock, contact Boyds Gunstocks Customer Service Department at 605-996-5011 for assistance. **DO NOT ATTEMPT TO ASSEMBLE THE FIREARM AND STOCK IF YOU DO NOT HAVE ALL THE REQUIRED PARTS.**

Boyds Gunstocks suggests bedding the front lug area during final assembly, following an initial test fitting of components, to enhance the performance of this product. A quality bedding compound is recommended. Follow the bedding compound manufacturer's instructions of any bedding compound used. If you are not able to determine what bedding compound is best for your firearm and stock combination or if you are not familiar with the use of or the process of a bedding compound, contact a competent and qualified gunsmith for assistance. Refer to Boyds Terms and Conditions, Warnings, Warranty, and Indemnity provided with these instructions and available on our website ([www.boydsgunstocks.com](http://www.boydsgunstocks.com)) regarding a competent and qualified gunsmith explanation and other important information regarding your purchase of the stock. Boyds will not be responsible for any harm to person or property resulting from the use of an improper bedding compound or the incorrect use of a bedding compound. While your new stock is designed for installation with the intended firearm, there may be manufacturing variations requiring some minor fitting. Any fitting should be done by a competent and qualified gunsmith.

#### **Installing your firearm into the Boyds stock.**

Refer to Boyds Terms and Conditions, Warnings, Warranty, and Indemnity and our website ([www.boydsgunstocks.com](http://www.boydsgunstocks.com)) regarding the safety policies of disassembly and assembly of any stock and/or firearm.

During the entire assembly process you should have the stock and/or firearm secured in an adequate gun vice.

Disassemble the barreled action from your existing stock. (Refer to figures 2 & 3)

Figure 2



Figure 3



The rear factory take down screw and the shorter of the two front factory take down screws will be used to assemble the firearm into the Boyds replacement stock. (Refer to figure 4)

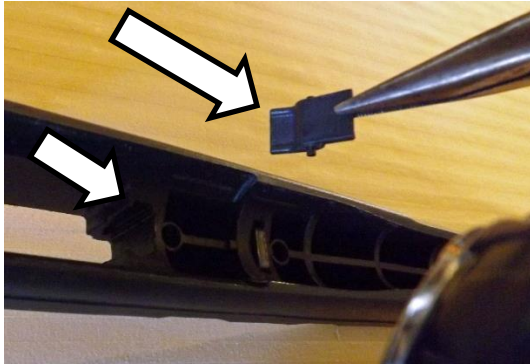
Figure 4



The longer front factory take down screw will not be required for installation in the Boyds replacement stock.

Remove the spring loaded front magazine latch from the factory stock. (Refer to figure 5)

Figure 5



In the Boyds replacement stock, components (C) small escutcheon (D) large escutcheon (E) rear magazine catch and (G) recoil lug should already installed from our factory. (Refer to figures 6, 7, 8 & 9) If any of the parts have not been included or installed on your stock, contact Boyds Gunstocks Customer Service Department at 605-996-5011 for assistance. **DO NOT ATTEMPT TO ASSEMBLE THE FIREARM AND STOCK IF YOU DO NOT HAVE ALL THE REQUIRED PARTS.**

Figure 6

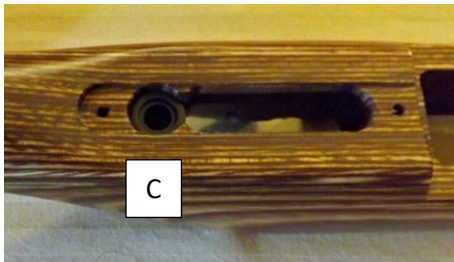


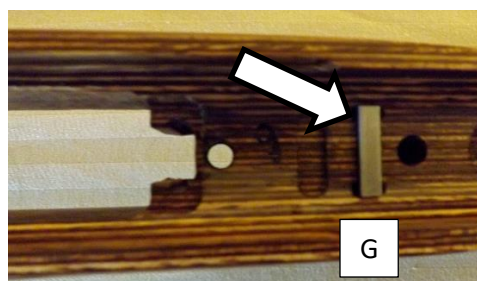
Figure 7



Figure 8



Figure 9



Install the factory front magazine catch in the Boyds replacement stock (figure 10) and install the front magazine latch retaining tab (F) to help keep the catch in place (figures 11 & 12). When the barreled action is installed the receiver will hold the retaining tab in place. The tab may be epoxied in place if desired; however, caution should be used if epoxy is used as to not restrict the movement of the magazine catch. It is not uncommon that fluctuations of ambient and wood moisture content may create some movement of wood machining tolerances. If the magazine catch does not move freely, minor removal of wood/finish on either side of the slot for the catch can be performed by light sanding to allow proper function of the catch.

Figure 10



Figure 11

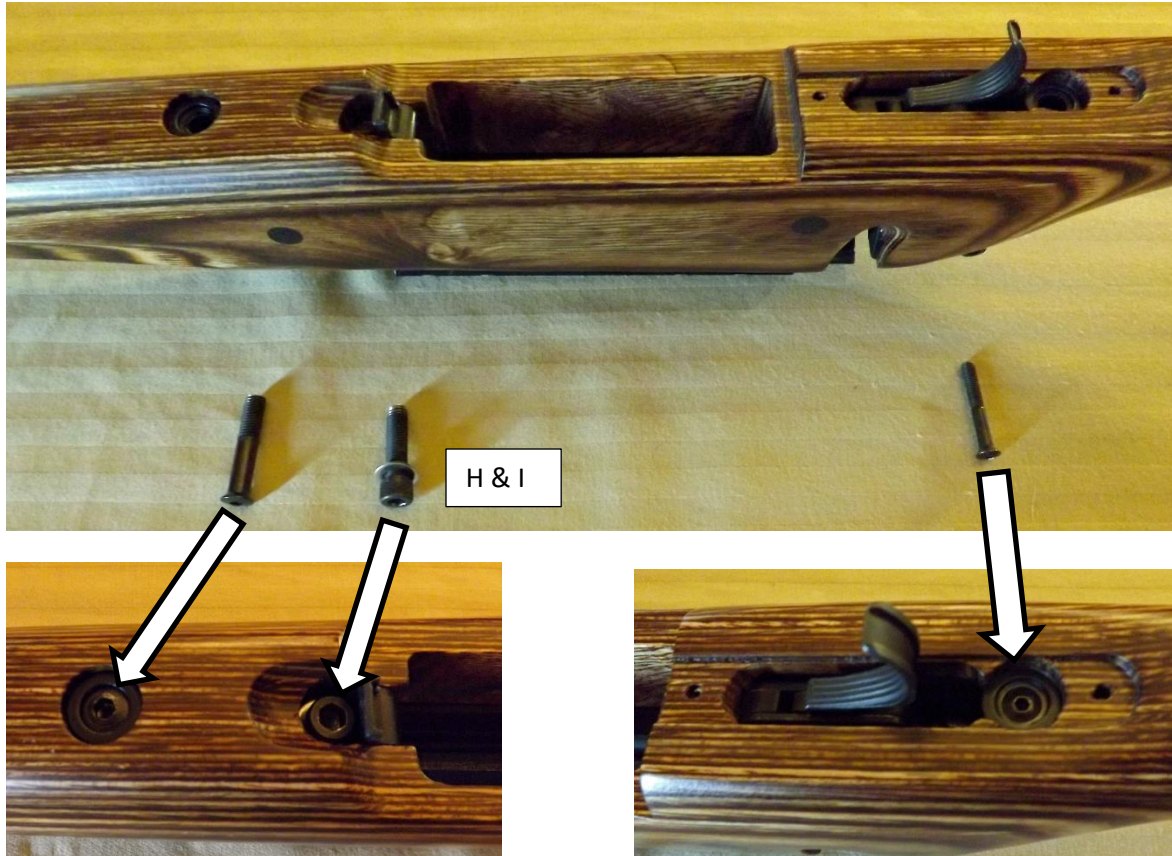


Figure 12



Install the barreled action into the Boyds replacement stock insuring that the slot in the barrel properly engages and seats onto the recoil lug.

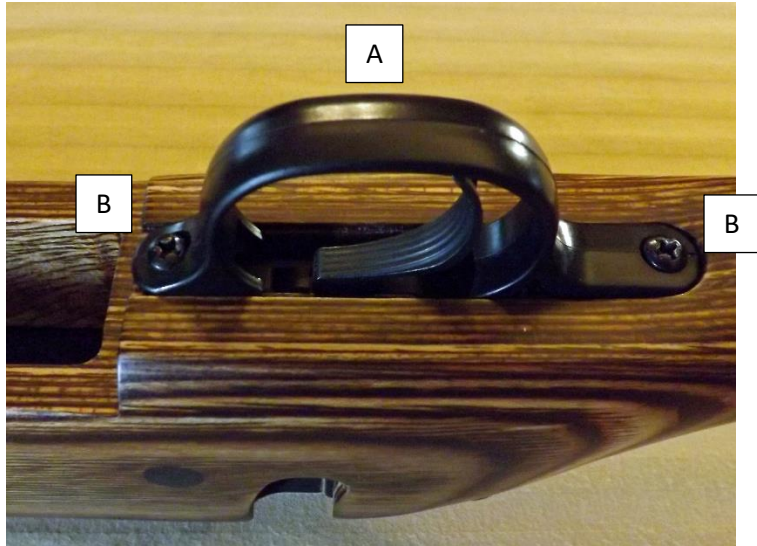
Install the rear factory take down screw, the shorter of the two front factory take down screws in the most forward hole and the supplied take down screw and washer (H & I) into the hole closet to the magazine opening. Do not tighten the screws at this time.



At this time, shift the barreled action in the inlet to align the barrel inside the barrel channel and while holding the placement, tighten the take down screws to 30 to 35 inch pounds.

Recheck the torque periodically following final assembly to insure proper torque is maintained. New stocks and firearms sometimes experience an initial seating between metal and wood during the first few times of firing that may require retorquing the take down screws.

Now the trigger guard (A) must be installed with the two provided screws (B). Do not over tighten the screws or damage to the trigger guard may occur.



Install the bolt and magazine and verify proper function of these components.



Following this initial fitting process, this is the time to disassemble the stock/firearm and bed the lug into the assembly following the same assembly process as the initial fitting.

**After the installation is complete, you need to assure the proper function of the firearm. If you are not competent to check the proper function of the firearm you should have it checked by a competent and qualified gunsmith. Before regular use of your firearm, it should be test fired. If you are not comfortable test firing your firearm you should consult a competent and qualified gunsmith. *Boyd's will not be responsible for any harm to person or property resulting from your failure to follow these instructions or your failure to properly install the stock.***