

WARNING – Before installing your new stock, make sure the firearm is unloaded, both the magazine and the action.

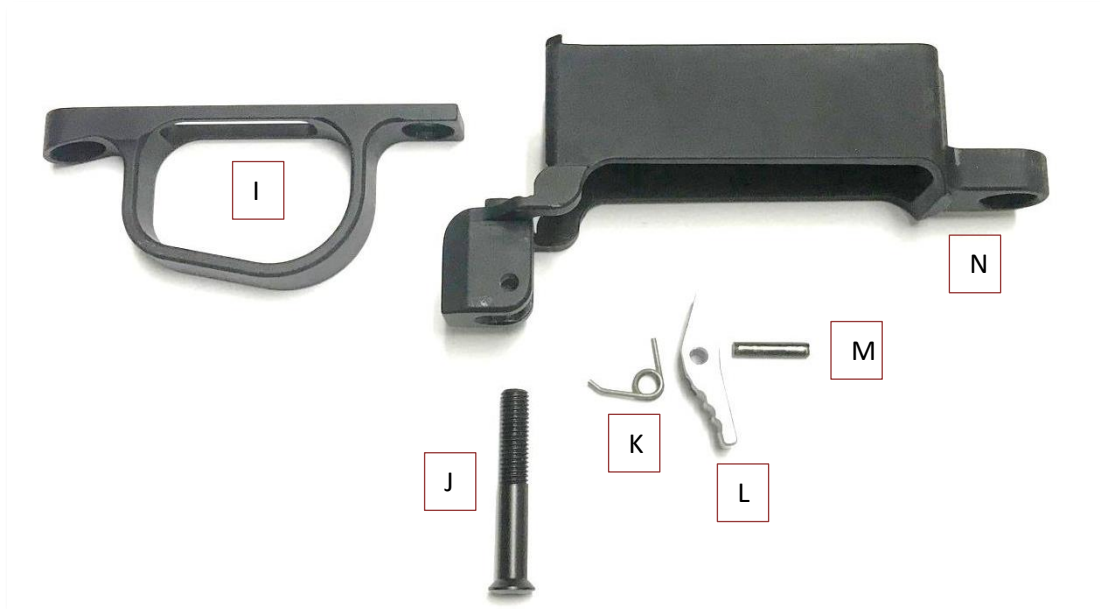
All firearms are potentially dangerous. A firearm may cause injury or death. You are solely responsible for knowing the rules of safe firearm handling and use. *Boyd's will not be responsible for any harm to person or property resulting from your handling and use of the firearm.*

**Addendum (6/24/19) to Instructions for
Ruger American Centerfire Boyd's Stocks with AI Style floor plate**

When you are installing your new stock, be sure you precisely follow these instructions. Should you have questions concerning these instructions, you may contact Boyd's Gunstocks Customer Service Department at 605-996-5011.

Kit PN A09158 for retro-fitting an existing Boyd's Ruger ACF-Short Action into an AI style.

***Note * If you are using this kit for a Ruger American Gen 1, calibers .223 or 300 Black Out, additional gunsmithing will be required to the firearm to provide consistent round feeding.**

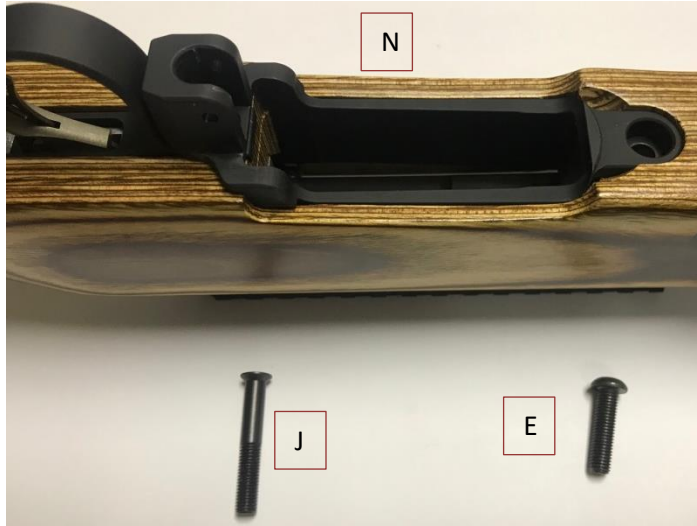


Parts List (see also Assembly Instructions for Ruger American Centerfire Boyd's stocks for A-H and assembly)

- I. Trigger guard PN 1000725 (replaces A)
- J. AI Style rear take down screw PN 1000726 (replaces F)
- K. Spring PN 1000723
- L. Magazine latch PN 1000722
- M. Roll Pin PN 1000724
- N. AI Style floor plate PN 1000721

Assemble the firearm into the stock using the assembly instructions for Ruger American Centerfire Boyd's stocks, substituting trigger guard A for I and rear take down screw J for F.

Prior to installation of take down screws E and J, insert the AI style floor plate N into the magazine well. Insert and torque the take down screws 30-35 inch pounds.



Orientate the spring and magazine latch as shown and contain the spring to the latch with a short “slave” pin.



Align the spring, magazine latch and slave pin with the hole in the floor plate and using a non-marring punch or hammer, drive the roll pin to push out the slave pin and engage with both sides of the floor plate latch mount.



Insert the magazine and verify correct function.



Following the test fitting, refer back to the Ruger American Centerfire Boyds stocks, disassemble and bed the lugs at this time.

If you are fitting this stock to a Ruger American Centerfire AI Style firearm (not retro-fitting into an AI Style) you can use the disassembly tool (shown below) that came with your factory stock to aid in the latch/spring installation, and follow Ruger's Owners Manual for use of this tool.



<http://ruger-docs.s3.amazonaws.com/manuals/americanRifle.pdf>