

WARNING – Before installing your new stock, make sure the firearm is unloaded, both the magazine and the action.



All firearms are potentially dangerous. A firearm may cause injury or death. You are solely responsible for knowing the rules of safe firearm handling and use. *Boyd's will not be responsible for any harm to person or property resulting from your handling and use of the firearm.*

**Assembly Instructions for ONLY
Thompson Center Compass (Long and Short action) Boyd's Stocks**

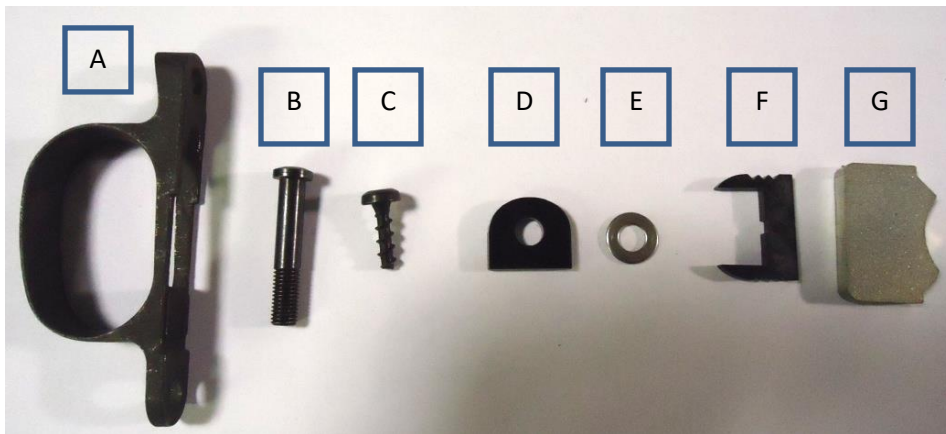
Your new stock is designed only for a specific firearm. Before you begin installation, make sure the stock and firearm are compatible. *Boyd's will not be responsible for any harm to person or property resulting from your installation of an improper firearm and stock combination, resulting from your installation of the firearm and stock installation, and your use of the firearm and stock.*

When you are installing your new stock, be sure you precisely follow these instructions. Should you have questions concerning these instructions, you may contact Boyd's Gunstocks Customer Service Department at 605-996-5011.

Parts List (Figure 1)

- A. Trigger guard (PN 100-920)
- B. Rear take down bolt (PN 100-806)
- C. Trigger guard screw (PN 100-923)
- D. Front Magazine catch (PN 100-950)
- E. Front Washer (PN 1000-917)
- F. Rear Magazine ledge (PN 100-928) * Already Installed
- G. Recoil lug (PN 1000-425) * Already Installed

Figure 1



If any of the parts have not been included or installed on your stock, contact Boyds Gunstocks Customer Service Department at 605-996-5011 for assistance. **DO NOT ATTEMPT TO ASSEMBLE THE FIREARM AND STOCK IF YOU DO NOT HAVE ALL THE REQUIRED PARTS.**

Installing your firearm into the Boyds stock.

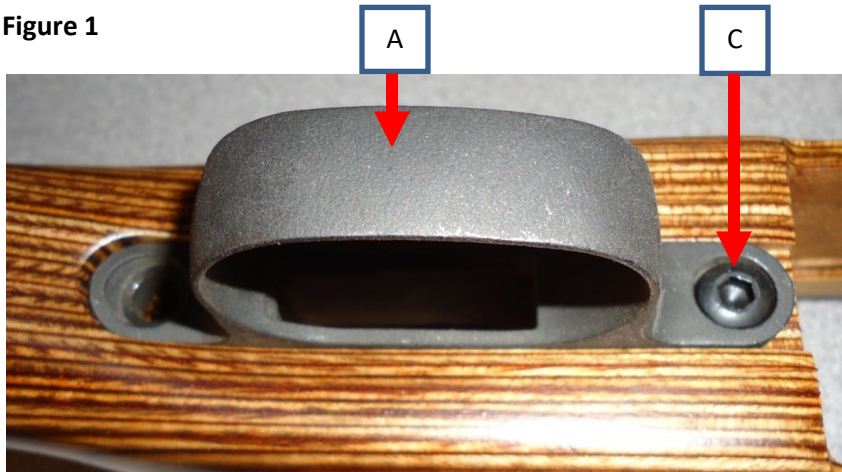
Refer to Boyds Terms and Conditions, Warnings, Warranty, and Indemnity and our website (www.boydsgunstocks.com) regarding the safety policies of disassembly and assembly of any stock and/or firearm.

During the entire assembly process you should have the stock and/or firearm secured in an adequate gun vice.

Disassemble the barreled action from your existing stock.

If the trigger guard is not installed on the stock, install it at this time, parts A & C (refer to figure

Figure 1



The recoil lug and rear magazine latch will already be installed; Parts F and G (refer to figure 3).

Figure 2



Install new rear takedown screw; Part B (refer to figure 4).

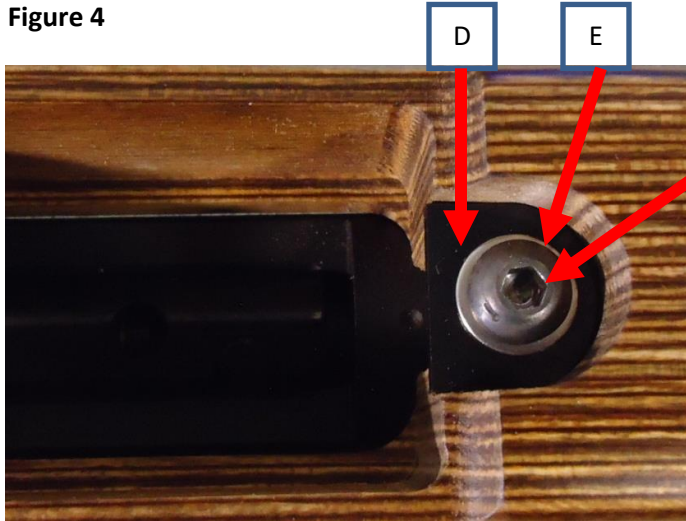
Figure 3



Install front magazine catch (letters down, not exposed) and washer; Parts D and E using the factory front takedown screw.

(Refer to figure 5).

Figure 4



Verify that the action and barrel are centered in the inlet and that there is barrel clearance/float.

Tighten the take down bolts to 30 – 35 inch pounds.

Verify that the magazine indexes and latches (refer to figure 6).

Figure 6



After the installation is complete, you need to assure the proper function of the firearm. If you are not competent to check the proper function of the firearm you should have it checked by a competent and qualified gunsmith. Before regular use of your firearm, it should be test fired. If you are not comfortable test firing your firearm you should consult a competent and qualified gunsmith. *Boyd's will not be responsible for any harm to person or property resulting from your failure to follow these instructions or your failure to properly install the stock.*