

WARNING – Before installing your new stock, make sure the firearm is unloaded, both the magazine and the action.

All firearms are potentially dangerous. A firearm may cause injury or death. You are solely responsible for knowing the rules of safe firearm handling and use. *Boyd's will not be responsible for any harm to person or property resulting from your handling and use of the firearm.*

Ruger American Centerfire Boyd's Stocks with AR style floor plate

When you are installing your new stock, be sure you precisely follow these instructions. Should you have questions concerning these instructions, you may contact Boyd's Gunstocks Customer Service Department at 605-996-5011.

Boyd's Gunstocks requires bedding the front and rear lugs during final assembly, following an initial test fitting of components, using the provided bedding kit. Follow the bedding compound manufacturer's instructions of any bedding compound used. If you are not familiar with the use of or the process of a bedding compound, contact a competent, qualified gunsmith for assistance. Refer to Boyd's Policies on our web site regarding a competent, qualified gunsmith explanation.

***Note ***

This Magazine Conversion Kit must be Paired with a Ruger American, Ruger Ranch Rifle or Ruger American Predator short action stock with the magazine release button cutout, it will not work without the relief cut for the magazine release button.

AR-Magazine Kit

Parts List (If any of the parts have not been included or installed on your stock, contact Boyd's Gunstocks Customer Service Department at 605-996-5011 for assistance.)

- I. Floor plate AR Style (PN 1000-731)
- J. rear take down Bolt (PN 100-806)
- K. Front takedown Bolt (PN 100-805)
- L. Trigger guard screw (PN 100-923)
- M. Magazine release button (KIT 1000-732)
- N. Magazine release catch (KIT 1000-732)
- O. Magazine release spring (KIT 1000-732)
- P. Front Lug (PN1000-414)
- Q. Rear Lug (PN1000-413)

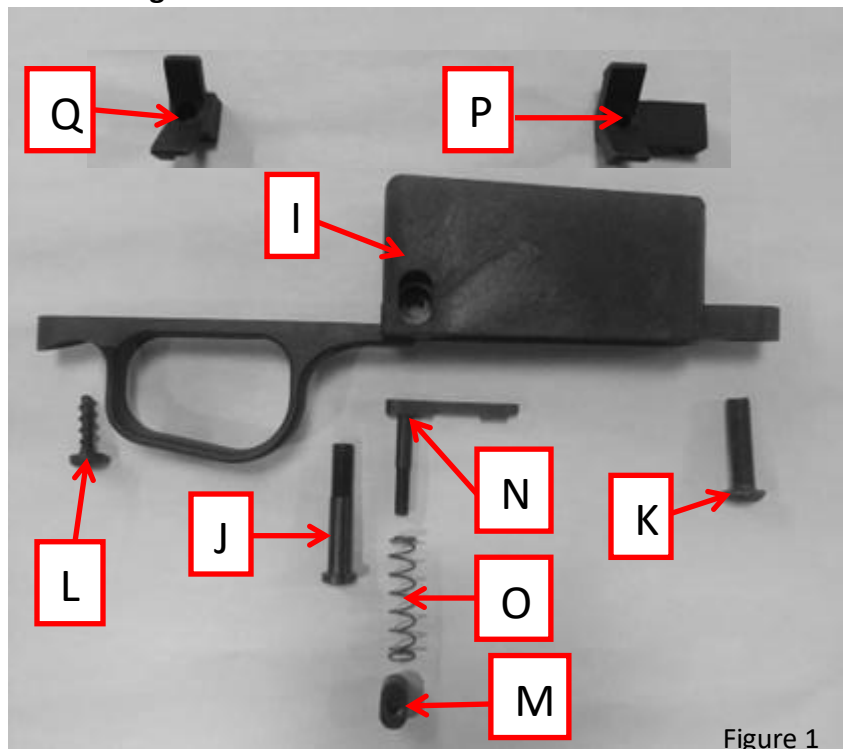


Figure 1

Floor plate Assembly

1. Insert the Magazine Catch into the corresponding slot in the trigger guard/ magazine housing.
2. Insert the Magazine Catch Spring (no difference for orientation) and the Magazine Release Button into the hole on the opposite side of the housing than the catch. You will have to compress the spring to get the button to sit flush with the side of the housing. This will also push the catch out the other side.
3. Hold pressure against the Magazine Release Button while turning the Magazine Catch clockwise until you feel the threaded portion of the magazine catch engage the threaded hole in the magazine release button.
4. The more you turn the catch, the less the button will protrude from the stock. Four turns will leave a positive amount of contact for the shooter without sitting proud of the recess cut in the stock.

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Firearm Assembly

Refer to Boyd's Policies on our web site regarding the safety policies of disassembly and assembly of any stock and/or firearm.

During the entire assembly process you should have the stock and/or firearm secured in an adequate gun vice.

Make sure the action area of the stock is clean so that all components can sit properly.

Disassemble the barreled action from your existing stock.

Install the front and rear lugs, parts P & Q (figure 2), note orientation of the lugs.

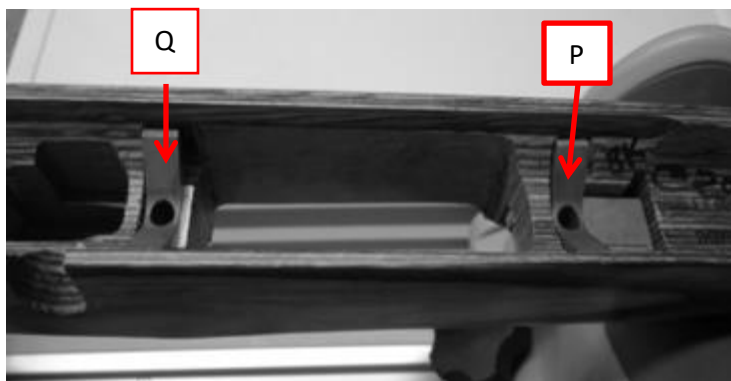
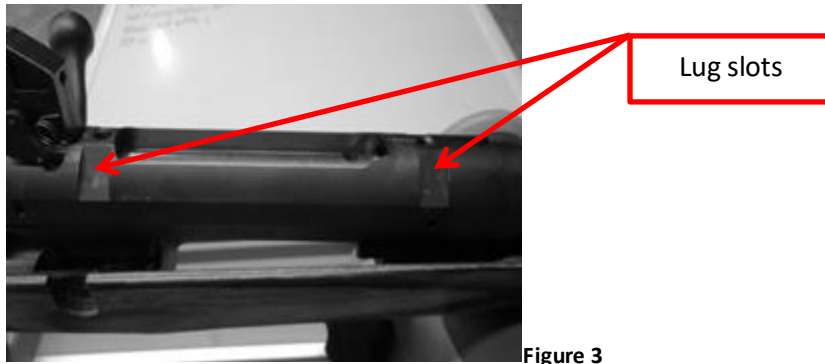


Figure 2

Place the barreled action in the stock, making sure that the lugs index and seat into the machined lug slots in the receiver. (Figures 3 & 4). Note: Apply forward down pressure until you hear a click as the lugs fully seat into the slots.



Secure the barreled action in the stock and turn the assembly upside down, ensuring that the lugs remain indexed in the receiver slots (figure 5).



Install the assembled magazine conversion floorplate (I), Then rear Woodscrew (L) torque to 30 Inch lbs.

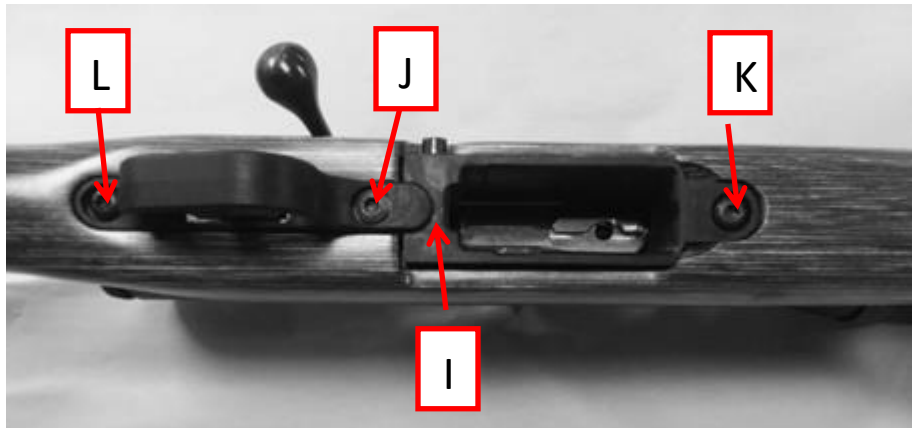


Figure 6

Tighten the take down bolts evenly, alternating back and forth, starting with the Rear bolt (J) then the front bolt (K) and alternate back and forth until you reach **30 to 35 Inch lbs.**

Verify that the action and barrel are centered in the inlet and that there is barrel clearance/float.

Following this initial fitting process, this is now the time to disassemble the stock/firearm and bed the lugs into the assembly following the same assembly process as the initial fitting.